A<sup>4</sup>CSEL
A:Automated
A:Autonomous
A:Advanced
A:Accelerated
Construction system
For Safety, Efficiency and Liability

## A4CSEL

"Transforming the construction site into a factory"

What is A4CSEL?

Developed by Kajima Corporation, A<sup>4</sup>CSEL (pronounced "quad-accel") is a next-generation construction production system with automatic operation of construction machinery at its core. A<sup>4</sup>CSEL is based on the concept of operating multiple automated construction machines—with few workers— in a manner that assures to construction work is performed effectively and safely.

## A4CSEL for

## Tunnel

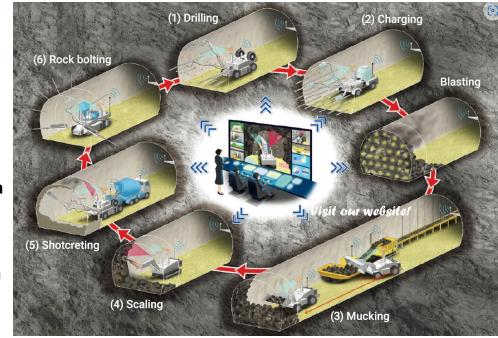
The field of application of A<sup>4</sup>CSEL is being expanded from dam construction to mountain tunneling. Aiming to make all work around the tunnel face (which is accompanied by high risk of accidents such as collapse) during construction of mountain tunnels unmanned, we are promoting the automation of all such work by adopting A<sup>4</sup>CSEL.

In order to improve safety, productivity, and quality in mountain tunneling, "A<sup>4</sup>CSEL for Tunnels" automates the six construction steps involved in excavation work for constructing mountain tunnels. It thereby enables efficient, unmanned work at the tunnel face, with high risk of collapse and other hazards, which until now have relied on skilled workers.



In November 2018, as a base for developing automated technology for mountain tunnels, a mock-up tunnel was opened at Fuji City, Shizuoka Prefecture. In May 2021, we succeeded in mucking work with an automated wheel loader and shotcreting work with an automated shotcreting machine.

Implementing on automated construction using rock mountain —the first attempt of its kind in the industry



Kajima's concept of "A<sup>4</sup>CSEL for Tunnels"



Automated shotcreting machine in the mock-up tunnel



Automated wheel loader in the mock-up tunnel

To demonstrate the blasting planning technology developed to accomplish "blasting excavation without overbreak" and many other automation technologies developed to date in an environment equivalent to that of an actual construction site, we are trying an industry first by actually excavating a test tunnel owned by Kamioka Mining co. ltd.

Through demonstration tests in the field, we aim to automate the six steps in tunneling, namely, drilling, explosives loading/blasting, mucking, scaling, shotcreting, and rock bolting, to achieve unmanned operation around the tunnel face. In this way, we will establish a construction system that achieves a high degree of both safety and productivity by enabling optimal automatic operation.



Vist A⁴CSEL website



website